

...smooth shape/forming operation
...modern machine design provide reliable
...quick and easy setup at the shop or construction site right.



Equipment Features

- Modern Construction, shafts in precision bearings
- Quick set up and positiv adjustment of upper shaft
- Quick adjustment of back plate on lower roll pipe
- Machine and base can be dismantled for transportation
- Machine easy to operate with speed control and foot pedal

Accessories incl.

	SM	SME
9 pair of rolls {hardend and ground}	x	x
Storage holder for rolls	x	x
Key for mounting rolls	x	x
large backplate, parted and hardend	x	x
Machine stand		x
Connection cable		x
Variable adjustable speed with control for slow speed		x
Right/Left direction control		x
Packing	x	x
Paint, shop machine blue, RAL 5015	x	x

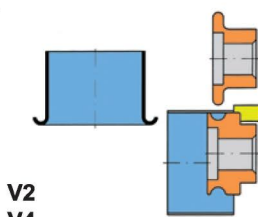
Technical Data

	SM 50	SM 63	SMESO	SME63
Centre roll distance (mm / inches)	50 / 1,97	63 / 2,48	50 / 1,97	63 / 2,48
Throat depth (mm / inches)	200 / 7,88	250 / 9,84	200 / 7,88	250 / 9,84
Rollers admission (0 in mm / inches)	20 / 0,78	25 / 0,98	20 / 0,78	25 / 0,98
sheet thickness (max 400 N/mm ²) 50.000 PSI, mild steel inches	1,25 mm 18 ga/0,049	1,75 mm 15 ga/0,069	1,25 mm 18 ga/0,049	1,75 mm 15 ga/0,069
Power	manual		inf. variable	
Working speed 1			0 - 9 m/min (0-30 ft/min)	
Working speed 2			0 - 18 m/min (0-60 ft/min)	
Motor power (kW / hp)			0,37 / 0,5	0,55 / 0,75
Voltage (VI Hz / Ph)			230 V 50-60 Hz 1-	
Weight with rolls • machine stand (kg/lbs)	26 • 51/57 • 112	65 • 91/143 • 200	63/139	120/264
Size in mm (inch) (L x W x H)	SM 50 570/220/440 (22,4/8,6117,3)		SME 50 570/220/1220 (22,4/8,6/48)	
Size in mm inch L x W x H	SM 63 720/260/550 (28,3/10,2121,6)		SME 63 850/430/1300 (33,4/16,9/51,2)	

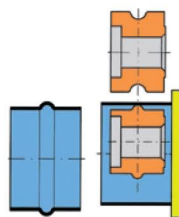
Forming rolls (9 pair)



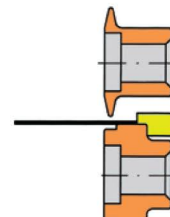
Storage holder for rolls



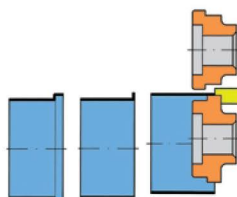
V2
V4
V6 Wiring rolls



56 Beading rolls



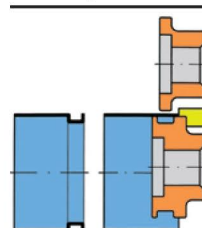
BC Flanging rolls



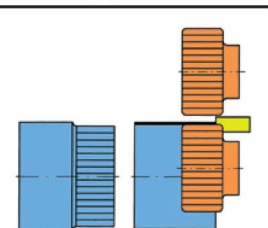
F6 Necking rolls



BB Flanging rolls



SKS Box Beading rolls



E20 Crimping rolls

Tube Cutting Rolls are available for all the above listed models as an option (not included in the standard equipment)

