

- Our Cage Clamps will align pipe through Schedule 80.
- Cage Clamps are intended for alignment use only and are not designed to reform pipe.
- Each size Clamp fits one specific pipe diameter.
- If the O.D. of the pipe varies more than +/- 3/16" (5 mm) from the indicated Clamp diameter, pipes may not align accurately.

CAGE CLAMP CROSS BAR DESIGNS

Cross bars are available in stainless steel for stainless and other specialty alloy applications.

Tack-type straight cross bars have flared ends so pipes can be moved easily into position and clamped. After the pipe is tack welded, the clamp is removed from the pipe and the weld is completed.



No-tack cross bars are arched to permit a full-circle weld without removing the Clamp. The no-tack Clamp can help increase welding quality and efficiency.



Ratchet handle sold separately.



RATCHET CAGE CLAMP							
CAGE CLAMP RATCHET TACK TYPE PART NUMBER	CAGE CLAMP RATCHET NO-TACK TYPE PART NUMBER	Pipe Size Range (in/mm)	Shipping Weight		Shipping Dimensions		
			lbs	kg	in	mm	
01.0505.R06	NA	6 / 152	40.0	18.0	12X12X12	305x305x305	
01.0505.R08	NA	8 / 203	41.0	18.5	12X12X12	305x305x305	
01.0505.R10	NA	10 / 254	60.0	27.0	18X18X18	457x457x457	
01.0505.R12	NA	12 / 305	70.0	31.5	18X18X18	457x457x457	
01.0505.R14	01.0505.RN14	14 / 356	80.0	36.0	24X24X24	610x610x610	
01.0505.R16	01.0505.RN16	16 / 406	102.0	45.9	24X24X24	610x610x610	
01.0505.R18	01.0505.RN18	18 / 457	110.0	49.5	24X24X24	610x610x610	
01.0505.R20	01.0505.RN20	20 / 508	120.0	54.0	32X32X24	812x812x610	
01.0505.R22	01.0505.RN22	22 / 559	125.0	56.3	32X32X24	812x812x610	
01.0505.R24	01.0505.RN24	24 / 610	126.0	56.7	32X32X24	812x812x610	
01.0505.R26	01.0505.RN26	26 / 660	130.0	58.5	36X36X24	914x914x610	
01.0505.R28	01.0505.RN28	28 / 711	148.0	66.6	36X36X24	914x914x610	
01.0505.R30	01.0505.RN30	30 / 762	160.0	72.0	36X36X24	914x914x610	
01.0505.R32	01.0505.RN32	32 / 812	168.0	75.6	42X42X24	1067x1067x610	
01.0505.R34	NA	34 / 864	168.0	75.6	42X42X24	1067x1067x610	
01.0505.R36	01.0505.RN36	36 / 914	168.0	75.6	48X48X24	1219x1219x610	
01.0505.R38	01.0505.RN38	38 / 965	168.0	75.6	48X48X24	1219x1219x610	
01.0505.R40	01.0505.RN40	40 / 1016	168.0	75.6	50X50X24	1270x1270x610	
01.0505.R42	01.0505.RN42	42 / 1067	168.0	75.6	50X50X24	1270x1270x610	
01.0505.R48	01.0505.RN48	48 / 1219	168.0	75.6	60X60X24	1524x1524x610	
NA	01.0505.RN54	54 / 1372	340.0	153.0	60X60X24	1524x1524x610	
NA	01.0505.RN60	60 / 1524	370.0	166.5	72X72X24	1828x1828x610	
01.0505.R01	01.0505.R01	Ratchet Handle	6.0	2.7	16X8X8	406x203x203	

Clamps with stainless steel contact points or for odd-size pipe available on request.
Add SS at end of part number for stainless steel.

