



WALLACE COAST OVERHEAD CLAMPS

- Hydraulically actuated
- All clamping forces contained in the bend die
- No pre-load of the main spindle bearings
- Clamp pressure easily controlled
- Clears workpiece in open position
- No machine part interference
- Built in alignment
- Faster tool changes
- Simple set up
- No tie bars required
- No bend die deflection
- Maintenance reduced
- No wear parts
- Usable in stacked tooling configurations



	Max OD	Pipe size	Length
T-65	2.56"	2", sch 80	5.00"
#0A	1.33"	1", sch 80	3.00"
#1A	1.90"	1-1/2", sch 80	3.50"
#2A	3.50"	2-1/2" sch 80	6.25 / 8.25" *
#3A	4.50"	4", sch 80	9/11" **
#4A	6.63"	6", sch 80	13.50"
#5A	8.63"	8", sch 80	22"
#6A	10.75"	10", sch 80	26"

* #2A clamp length is 6.25" for 2" pipe and 8.25" for 2-1/2" pipe

** #3A clamp length is 9" for 3" pipe and 11" for 4" pipe

Standard overhead clamps :

Length equals the straight length of the bend die.

Material : Mild steel for #0A
Alloy steel plates
Castings

Hydraulics : Quick disconnect couplings included.

Special overhead clamps :

#3D Double for extreme thin wall, tight radius applications
#3S Short clamp jaw for thin wall applications
#4XXS For heavy wall 6" pipe

