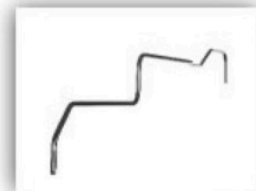


**THE LARGEST RANGE OF ALL-ELECTRIC TUBE BENDING MACHINES
ON THE MARKET FROM 12 mm (½") to 273 mm (10")**

Breeze 40 mm (1.5")



- For medium diameter tubular work such as hydraulic lines in the Aerospace sector. With a long nose design, clearance is at its maximum, whilst retaining the rigidity required for mandrel and wiper die tube bending.
- Available in multi-radius, multi-stack, single-stack and left & right-hand versions
- Common applications: Automotive, Aerospace



Size	40 mm (1.5")
Bend Direction	right or left
Bending Capacity*	∅ 40 mm x 2.5 mm
Bend Torque	3,500 Nm
Servo Controlled Follower	180° at 3D CLR
Collet Capacity	40 mm
Axis Speed (max) Feed	438 mm/sec
Bend	132 deg/sec
Rotation	360 deg/sec
Max Stacks at Max OD (Std)	4
Max Bend Radius (Std)	4D
Max Bend Angle	190°

Size	40 mm (1.5")
Load Height (Std)	1,220 mm
Max Tube Length (Std)	3,200 mm
Max Tube Length (Hitch) (Std)	4,400 mm
Multi Radius**	Standard
Repeatability/ Accuracy	Feed: 0.05/0.1 mm Bend: 0.05/0.1° Rotation: 0.05/0.1°
Length (Long Nose)	5,700 mm
Width (Std)	1,450 mm
Weight (Std)	2,500 kg

