

# Paste Flux



THE *Gasflux* COMPANY  
[www.gasflux.com](http://www.gasflux.com)



## Paste Flux



Since 1965, The Gasflux Company has manufactured a variety of paste and powder fluxes for silver and bronze brazing applications. Carefully formulated to work with low, medium, & high temperature braze applications, our paste fluxes work with silver and bronze alloys on all ferrous, nickel, and non-ferrous metals except aluminum and magnesium.

We have standard white and black paste fluxes as well as specialty fluxes that do not contain potassium bifluoride and elemental boron. Our fluxes can be modified for dispensing or diluted to suit any application.

The Gasflux Company recognizes that each application is unique. We suggest contacting The Gasflux Company to discuss your application and see which flux is best suited for your operation.

All paste and powder fluxes conform to AWS/ANSI specifications as well as international standards.

Standard Packaging:  
 1/4 LB jar, 24 per case  
 1/2 LB jar, 24 per case  
 1 LB jar, 12 per case  
 5 LB jar, 6 per case  
 10 LB pail, 30 LB pail, 60 LB pail



NAME	FORM	APPLICATION	FILLER METAL TYPE	SPECIFICATION	TEMPERATURE RANGE
TYPE "U"	WHITE PASTE	All-purpose white paste flux for low temperature brazing with silver alloys.	B <sub>Ag</sub> BCuP	AWS FB3-A AMS 3410 Fed Spec O-F 499C	1050 - 1600° F 565 - 870° C
Type "U" Modified	DISPENSABLE WHITE PASTE	All-purpose dispensable white paste flux for low temperature brazing with silver alloys.	B <sub>Ag</sub> BCuP	AWS FB3-A AMS 3410 Fed Spec O-F 499C	1050 - 1600° F 565 - 870° C
TYPE "T"	WHITE PASTE	Specially formulated paste flux for low to medium temperature brazing with silver alloys. Contains no potassium bifluoride.	B <sub>Ag</sub> BCuP	AWS FB3-A AMS 3410 Fed Spec O-F 499C	1050 - 1600° F 565 - 870° C
TYPE "H"	BLACK PASTE	All purpose high temp boron modified paste flux for brazing with silver alloys. Recommended for prolonged heating cycles.	B <sub>Ag</sub> BCuP	AWS FB3-C AMS 3411 Fed Spec O-F 499C	1050 - 1700° F 565 - 925° C
	GREEN PASTE	Specially formulated paste flux for brazing with silver alloys. Recommended for uneven heating cycles. Contains no elemental boron.	B <sub>Ag</sub> BCuP	AWS FB3-C AMS 3411 Fed Spec O-F 499C	1050 - 1700° F 565 - 925° C
	WHITE POWDER	All-purpose powder flux for low to medium temperature brazing with silver alloys.	B <sub>Ag</sub> BCuP	AWS FB3-F	1050 - 1700° F 565 - 925° C
	BLUE PASTE	All-purpose high temperature paste flux for brazing with bronze and nickel silver alloys.	RBCuZn	AWS FB3-D	1400 - 2200° F 760 - 1205° C
	WHITE POWDER	All-purpose high temperature powder flux for brazing with bronze and nickel silver alloys.	RBCuZn	AWS FB3-J	1400 - 2200° F 760 - 1205° C

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