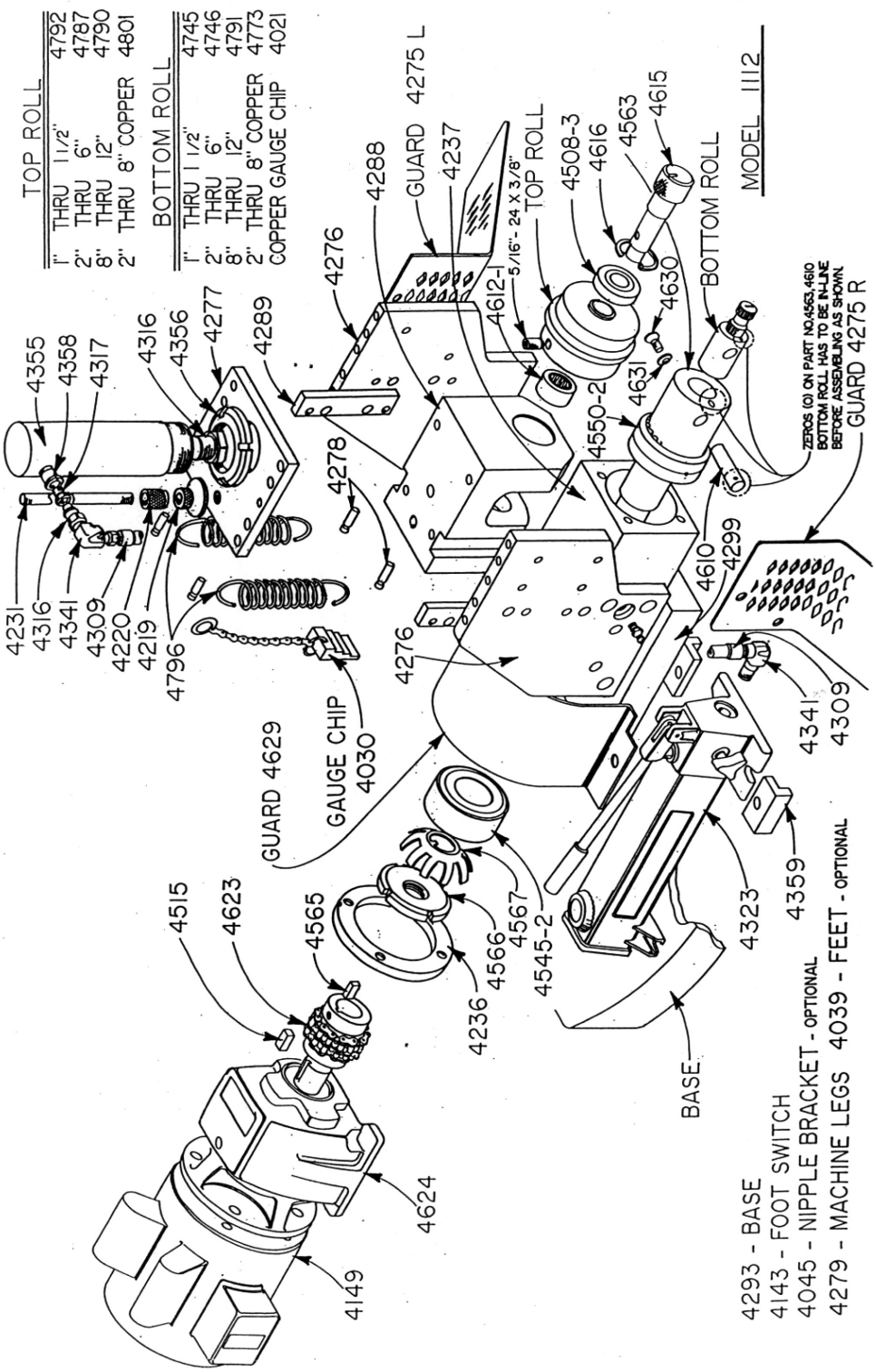
Model 1112

Groover



Model 1112

4-1-08

Parts List

Pace Part #	Description	Quantity Per Machine
4030	Groove Depth Gage	1
4140	Cord Grip	1
4143	Foot Switch (110 volt)	1
4149	1 ½ HP 110 volt Motor	1
4219	Stop Nut	1
4220	Stop Nut Lock	1
4231	Stop Rod	1
4236	Rear Bearing Retainer	1
4237	Housing-Main Shaft	1
4275-L	Safety Guard	1
4275-R	Safety Guard	1
4276	Side Frame	1 pr.
4277	Top Plate	1
4278	Spring Pins	4
4279	Legs	4
4288	Slide	1
4289	Gibbs	2
4293	Base	1
4299	Sub Plate	1
4309	Hydraulic Hose	1
4316	Hose Coupling (Hose Half)	1
4317	Hose Coupling (Ram Half)	1
4323	Hydraulic Pump	1
4341	90° Street Elbow	2
4355	Hydraulic Cylinder	1
4356	Hyd. Cyl. Lock Nut	1
4358	⅜" to ¼" Reducing Bushing	1
4359	Pump Hold Down	2
4360	Ram Piston Rod Coupler	1
4508-3	Idler Shaft Front Bearing	1
4515	Gear Reducer Drive Key	1
4545-2	Drive Shaft Rear Bearing	1
4550-2	Drive Shaft Front Bearing	1
4563	Drive Shaft	1
4565	Drive Shaft Drive Key	1
4566	Drive Shaft Nut	1
4567	Drive Shaft Lock washer	1
4610	Bottom Roll Drive Pin-Locking	1
4612-1	Idler Shaft Rear Bearing	1
4615	Idler Shaft	1
4616	Snap Ring	1
4623	Chain Coupler	1
4624	Gear Reducer	1
4629	Chain Coupler Guard	1
4630	¼-20 x ¾" FHSC	1
4631	Countersunk Washer	1
4796	Return Springs	2

Pace Part #	Description	Quantity Per Machine
	Standard Rolls	
4792	Top Roll 1"-1 ½"	1
4787	Top Roll 2"-6"	1
4790	Top Roll 8"-12"	1
4745	Bottom Roll 1"-1 ½"	1
4746	Bottom Roll 2"-6"	1
4791	Bottom Roll 8"-12"	1
	Optional Rolls	
4801	2" - 8" Top Roll (Copper)	1
4773	Bottom Roll 2"-8" (Copper)	1
4021	Groove Depth Gage (Copper)	1
4806	Bottom Roll 2"-6" (Stainless Steel)	1
4807	Bottom Roll 8"-12" (Stainless Steel)	1
4039	Feet (Optional)	4
4045	Nipple Bracket (Optional)	1
	Hardware	
	½-20 Hex Nut	1
	½-13 x ¾" BHCS	2
	½-13 x 1" BHCS	2
	¼-28 x ⅝" SHCS	4
	5/16-18 x 1" SHCS	8
	¼-20 x ¾" FHCS	4
	¼-20 x ⅜" BHCS	4
	5/16-24 x ⅜" SSS	1
	⅜-16 x 1 ¼" HHCS	6
	⅜" Lock washers	10
	⅜-16 x 1 ⅛" HHCS	4
	⅜-16 x 1 ½" HHCS	4
	⅜-16 x ¾" BHCS	2
	¼-20 x ½" BHCS	4
	¼" Lock washer	4
	½-13 x 1 ½" HHCS	1
	½-13 x 2 ¾" HHCS	2
	½" Lock washers	3
	#2 x ¼" Type U-Drive Screws	2
	⅛ NPT Grease Zerk	1
	¼" x 1" Dowel Pins	2
	5/16" x ¾" Dowels Pins	4
	½" x 1" Dowel Pins	4
	⅝" x 1" Dowel Pins	2
	Name Plate	1

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