



- TOP ROLL**
- 1/4" THRU 1 1/2" 4769
 - 2" THRU 3 1/2" 4732
 - 4" THRU 6" 4734
 - 8" THRU 12" 4736
 - 14" THRU 16" 4738
 - 18" THRU 24" 4740
 - 2" THRU 8" COPPER 4717

- BOTTOM ROLL**
- 1/4" THRU 1 1/2" 4768
 - 2" THRU 3 1/2" 4733
 - 4" THRU 6" 4735
 - 8" THRU 12" 4737
 - 14" THRU 16" 4739
 - 18" THRU 24" 4741
 - 2" THRU 8" COPPER 4718
 - COPPER GAUGE CHIP 4043

MODEL 1023

4209- BASE
 4143- FOOT SWITCH
 4037 - NIPPLE BRACKET - OPTIONAL
 4279 - MACHINE LEGS 4046 - FEET - OPTIONAL

Model 1023 Parts List

6-25-08

Pace Part #	Description	Quantity Per Machine
4018	Groove Depth Gage	1
4120	Cord (110 Volt Source to Foot Switch)	1
4140	Cord Grip	1
4143	Foot Switch (110 volt)	1
4153	Cord (14/3 Foot Switch to Motor 38")	1
4209	Base	1
4210	Adjustment Nut/Brg Support	1
4211	Lock Ring/Brg Support	1
4212	Return Springs	2
4221	Spring Guard	1
4222	Gibbs	2
4223	Stop Rod	1
4224	Stop Nut	1
4225	Stop Nut Lock	1
4226	Cylinder Connector	1
4228	Rear Bearing Retainer	1
4229	Slide	1
4238	Housing-Main Shaft	1
4266	Top Plate	1
4272	Belt Guard	1
4275-L	Safety Guard	1
4275-R	Safety Guard	1
4278	Spring Pins	4
4279	Legs	4
4280	Front Plate	1
4304	Hydraulic Hose	1
4316	Hose Coupling (Hose Half)	1
4317	Hose Coupling (Ram Half)	1
4318	Hydraulic Cylinder	1
4323	Hydraulic Pump	1
4337	Hyd. Cyl. Lock Nut	1
4341	90° Street Elbow	2
4358	Reducing Bushing 3/4" to 1/2"	1
4359	Pump Hold Down	2
4361	45° Elbow	1
4362	Pump Spacer	1
4515	Gear Reducer Drive Key (1/2x1/2x1/2)	1
4544	Idler Shaft	1
4545-1	Idler Shaft Front Bearing	1
4546	Idler Shaft Rear Bearing	1
4547	Seal - Idler Shaft Rear Bearing	1
4549	Drive Shaft	1
4550-1	Drive Shaft Front Bearing	1
4551	Drive Shaft Rear Bearing	1
4553	Drive Shaft Drive Key	1
4555	Drive Shaft Woodruf Keys	1 pr
4558	Drive Shaft Nut	1
4559	Drive Shaft Lock washer	1
4575	Idler Shaft Nut	1
4602	Front Bearing Retainer	1
4603	Idler Shaft Brg. Sleeve	1
4604	Drive Shaft Brg. Sleeve	1
4605	Idler Shaft Key	1
4617	Gear Reducer	1
4629	Chain Coupler Guard	1
4633	Gear Reducer Mounting Plate	1
4634	Pivot Rod	1
4635	Motor Mount Plate	1
4636	Side Frame	1 pr.
4637	Chain Coupler (1 1/2 x 1 1/2)	1
4638	Motor Pulley	1
4639	Motor Pulley Hub	1
4640	Gear Reducer Pulley	1
4641	Gear Reducer Pulley Hub	1

Pace Part #	Description	Quantity Per Machine
4642	Retainer-Pivot Rod 1/2" Spiral Locks	2
4650	Motor Key (3/16 x 3/16)	1
4754	V-Belt	1
4772	Roll Nut 1/4-16 L. H. Hex Nut - Hardened	1
4814	Drive Shaft Roll Washer	1
5100	Motor 1 1/2 Hp 1 Ph 60 Hz	1
4037	Nipple Bracket (Optional)	1
4046	Feet (Optional) (Orange)	4
Standard Rolls		
4769	Top Roll 1 1/4"-1 1/2"	1
4732	Top Roll 2"-3 1/2"	1
4734	Top Roll 4"-6"	1
4736	Top Roll 8"-12"	1
4738	Top Roll 14"-16"	1
4740	Top Roll 18"-24"	1
4768	Bottom Roll 1 1/4"-1 1/2"	1
4733	Bottom Roll 2"-3 1/2"	1
4735	Bottom Roll 4-6"	1
4737	Bottom Roll 8"-12"	1
4739	Bottom Roll 14"-16"	1
4741	Bottom Roll 18"-24"	1
Optional Rolls		
4717	Top Roll 2"-8" Copper	1
4718	Bottom Roll 2"-8" Copper	1
4043	Groove Depth Gauge-Copper	1
4802	Bottom Roll 2"-3 1/2" Sch 10 S.S.	1
4803	Bottom Roll 4"-6" Sch 10 S.S.	1
4804	Bottom Roll 8"-12" Sch 10 S.S.	1
4805	Bottom Roll 14"-16" Sch 10 S.S.	1
4808	Bottom Roll 18"-24" Sch 10 S.S.	1
Hardware		
	1/4" Lockwasher	4
	1/4-20 x 1/2" BHCS	7
	1/4-20 x 3/4" SHCS	16
	1/4-20 x 1/2" FHCS	4
	1/4-20 x 3/4" FHCS	4
	5/16-24 x 1/2" SHCS	6
	5/16-18 x 1/2" SHCS	6
	3/8" Lockwasher	6
	3/8-16 x 1/4" HHCS	4
	3/8-16 x 1 1/2" HHCS	2
	3/8-16 x 1 1/2" HHCS	4
	1/2" Lockwasher	8
	1/2-13 x 1" BHCS	10
	1/2-13 x 1 1/2" HHCS	4
	1/2-13 x 1 1/2" HHCS	4
	3/4-16 Hex Nut	1
	1/2" Spiral Locks	2
	1/2" x 3/4" Socket Shoulder Screw	2
	#2 x 1/4" Type U Drive Screws	2
	Name Plate	1

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