Parts List

Pace Part #	Description	Quantity Per Machine
4018	Groove Depth Gage	1
4114	2 HP 220 volt Motor	1
4140	Cord Grip	1
4145	Foot Switch (220 volt)	1
4152	Cord (14/3 Source to Foot Switch 6')	1
4153	Cord (14/3 Foot Switch to Motor 38")	1
4209	Base	1
4210	Adjustment Nut/Brg Support	1
4211	Lock Ring/Brg Support	1
4212	Return Springs	2
4221	Spring Guard	1
4222	Gibbs	2
4223	Stop Rod	1
4224	Stop Nut	1
4225	Stop Nut Lock	1
4226	Cylinder Connecter	1
4227	Motor Mount Plate	1
4228	Rear Bearing Retainer	1
4229	Slide	1
4238	Housing-Main Shaft	1
4266	Top Plate	1
4275-L	Safety Guard	1
4275-R	Safety Guard	1
4278	Spring Pins	4
4279	Legs	4
4280	Front Plate	1
4304	Hydraulic Hose	1
4316	Hose Coupling (Hose Half)	1
4317	Hose Coupling (Ram Half)	1
4318	Hydraulic Cylinder	1
4323	Hydraulic Pump	1
4337	Hyd. Cyl. Lock Nut	1
4341	90° Street Elbow	2
4358	⅜" to ¼" Reducing Bushing	1
4359	Pump Hold Down	2
4361	45° Elbow	1
4544	Idler Shaft	1
4545-1	Idler Shaft Front Bearing	1
4546	Idler Shaft Rear Bearing	1
4547	Seal - Idler Shaft Rear Bearing	1
4549	Drive Shaft	1
4550-1	Drive Shaft Front Bearing	1
4551	Drive Shaft Rear Bearing	1
4553	Drive Shaft Drive Key	1
4554	Gear Reducer Drive Key	1
4555	Drive Shaft Woodruf Keys	1 pr.
4556	Gear Reducer	1
4557	Chain Coupler (1 ½ x 1 ½)	1
4558	Drive Shaft Nut	1
4559	Drive Shaft Lock washer	1
4575	Idler Shaft Nut	1
4602	Front Bearing Retainer	1
4606	Chain Coupler Guard	1
4608	Master Link for Chain Coupler	1
4632	Side Frames	1 pr.
4650	Motor Key (3/16 x 3/16)	1
4772	Roll Nut (¾-16 L. H. H. N. - Hardened)	1
4814	Drive Shaft Roll washer	1

Pace Part #	Description	Quantity Per Machine
4046	Feet (Optional) (Orange)	4
4037	Nipple Bracket (Optional)	1
	Standard Rolls	
4769	Top Roll 1¼"-1 ½"	1
4732	Top Roll 2"-3 ½"	1
4734	Top Roll 4"-6"	1
4736	Top Roll 8"-12"	1
4738	Top Roll 14"-16"	1
4740	Top Roll 18"-24"	1
4768	Bottom Roll 1 ¼"-1 ½"	1
4733	Bottom Roll 2"-3 ½"	1
4735	Bottom Roll 4-6"	1
4737	Bottom Roll 8"-12"	1
4739	Bottom Roll 14"-16"	1
4741	Bottom Roll 18"-24"	1
	Optional Rolls	
4717	Top Roll 2"-8" Copper	1
4718	Bottom Roll 2"-8" Copper	1
4043	Groove Depth Gauge-Copper	1
4802	Bottom Roll 2"-3 ½" Sch 10 S.S.	1
4803	Bottom Roll 4"-6" Sch 10 S.S.	1
4804	Bottom Roll 8"-12" Sch 10 S.S.	1
4805	Bottom Roll 14"-16" Sch 10 S.S.	1
4808	Bottom Roll 18"-24" Sch 10 S.S.	1
	Hardware	
	½-13 x 1" BHCS	10
	¼-20 x ½" FHCS	4
	¼-20 x ¾" FHCS	4
	5/16-18 x ¾" SHCS	6
	¼-20 x ½" BHCS	7
	¼" Lockwasher	4
	¼-20 x ¾" SHCS	16
	½-13 x 1 ¼" HHCS	4
	½-13 x 1 ½" HHCS	4
	½" Lockwasher	8
	⅜-16 x 1 ½" HHCS	4
	⅜-16 x 1 ¼" HHCS	2
	⅜" Lockwasher	6
	⅜-16 x ⅞" HHCS	4
	¾-16 Hex Nut	1
	5/16-24 x ½" SHCS	6
	½" x ¾" Socket Shoulder Screw	2
	#2 x ¼" Type U Drive Screws	2
	Name Plate	1