

THE BENDER BUILDERS SINCE 1896

- WALLACE BENDER
- COAST IRON & MACHINE WORKS
- WALLACE COAST MACHINERY CO.
- JESSE ENGINEERING

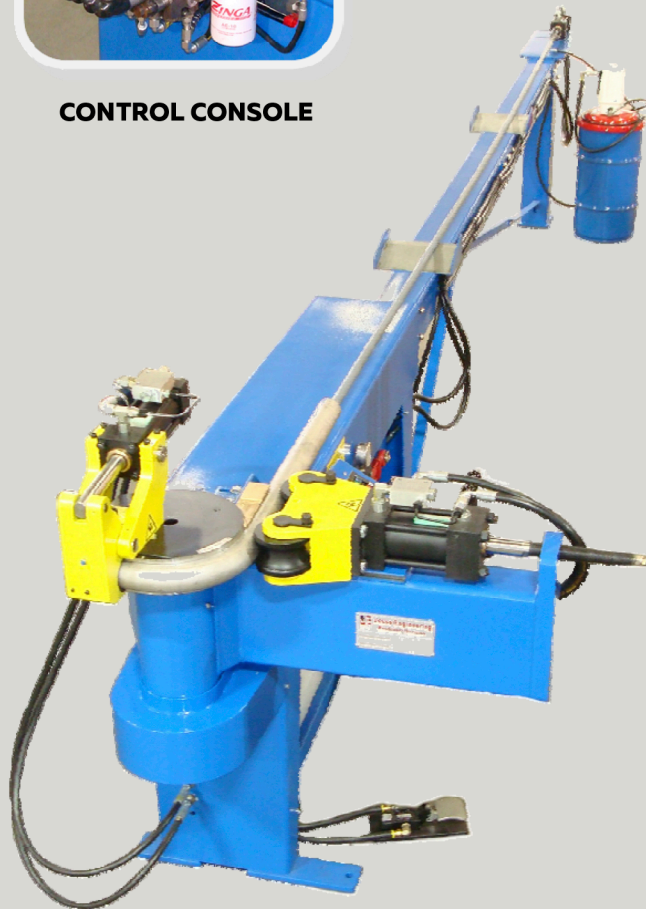


- PIPE BENDERS
- PIPE SHOP EQUIPMENT
- PIPE CUTTING MACHINES

T-65 BENDER



CONTROL CONSOLE



UP TO

2", SCHEDULE 80, STEEL PIPE

3"OD, STEEL EXHAUST TUBE

180° BENDS

7-1/2" BEND RADIUS



- PROGRAMMABLE NC BEND STOP
- HYDRAULIC LEVER CONTROL
- OVERHEAD CLAMP
- COMPACT BEND HEAD
- 12-FOOT LOAD LENGTH
- WIPER DIE MOUNT
- MANDREL ROD WITH STOP
- 2 H.P. PUMP UNIT

OPTIONS TO FIT YOUR NEEDS

- 20-FOOT LOAD LENGTH
- MANDREL EXTRACTOR
- MANDREL LUBRICATOR
- EXHAUST TUBE CLAMP
- PIPE NOTCHER



APPLICATION EXAMPLES

- 3" EXHAUST TUBE, 4.5" RADIUS
- 2-1/2" COPPER NICKEL PIPE, 7.5" RADIUS
- 2" SQUARE TUBE, 7" RADIUS
- 2" THICK WALL PIPE, 4" RADIUS
- 1-1/4" HANDRAIL, 2" RADIUS



Specifications	T-65
Maximum Pipe Size	2/80
Maximum OD	3.0"
Minimum OD (suggested)	0.84"
Wall Thickness @ Max OD	11ga Max/14ga Min
Maximum CLR	7.5"
Maximum spindle Rotation	193°
Maximum Length over mandrel	12'/20'
Working Height	42"
Tooling Centerline Height	1.625"
Mandrel Stroke	7" (Opt.)
Follower Stroke	N.A.
Pressure Die Stroke	3-3/8"
Hydraulic Tank Capacity	2 gal.
Hydraulic System Pressure	3000 psi
Length Rearwards	13'-6"
Length Forwards	8"
Mandrel Rod OD	1"
Mandrel Thread	1-8 UNC
Standard Clamp	T-65
Overall Width	51"
Height	50"
Weight (lbs.)	1,900
Speed Fwd/Rev (rpm)	1/5
Bend Angle Presets	2
Electrical Supply	220V 1Ph.

Specifications, capacities, and design features described are subject to change without notice.

