

## Quick, easy handling

Our model for success for the upper claim for twist drills from  $\varnothing 2 - 20$  mm. Approved patented prism reversing systems ensures top level cutting edge symmetry!

- ✓ simplest handling
- ✓ sharpens twist drills in the range of  $\varnothing 2 - 20$  mm
- ✓ clearance- and top angle stepless adjustable
- ✓ web thinning
- ✓ optional: countersink sharpening device SVR 20
- ✓ dimensionally stable CBN grinding wheel



Introductory video:



### TECHNICAL DATA

Clamping range:  $\varnothing 2$  to 20 mm  
 CBN-grinding wheel: 125 x 20 x 20 x 75 mm  
 Motor: 230 V, 50 - 60 Hz, 120 W (also available 110 V, 50 Hz)  
 Weight net: 32 kg  
 Revolutions: 2840 rpm<sup>-1</sup>  
 Clearance- and top angle: to be adjusted stepless  
 Dim (L x W x H): 370 x 310 x 260 mm

### BASIC VERSION

- Clamping prism  $\varnothing 2$  to 20 mm
- Precision optical lens lighted
- CBN-grinding wheel  $\varnothing 125$  mm B76
- Granite base slap

Web thinning    Cutting edge correction    Left hand drill    Cross facet ground    Cast iron shape    Center tip for sheet metal    Center tip for wood    Flat drills    Step drills    Cutters    Carbide drills





### Corundum grinding wheel

- Item No. 10895** Grit 60 - 125 x 20 x 20 mm (coarse)
- Item No. 10890** Grit 80 - 125 x 20 x 20 mm (standard)
- Item No. 10891** Grit 180 - 125 x 20 x 20 mm (fine)
- Item No. 10893** Grit 100 - 125 x 05 x 20 mm (HSS-wood drills)
- Item No. 11103** Grit 100 - 125 x 10 x 20 mm



### Diamond grinding wheel

- Item No. 14580** wide, complete with support 125 mm, coated on 3 sides, D76/3 for carbide drills
- Item No. 14581** thin, complete with support 125 mm, coated on 3 sides, D76/3 for carbide wood drills
- Item No. 16490** CBN-grinding wheel B76 (standard)
- Item No. 17073** CBN-grinding wheel B126
- Item No. 17556** CBN-grinding wheel B46



### Item No. 18658 Grinding wheel fixture



### Morse taper sleeves

- Item No. 10901** for short MK 1- drills
- Item No. 10902** for short MK 2- drills



### Cleaning- and sharpening stone

- Item No. 15855** for diamond grinding wheels



### Support sleeve for short welding point drills

- Item No. 10900** 5 and 6 mm
- Item No. 10976** 8 and 10 mm



### Item No. 10889 Magnetic depth stop for cutters



### Item No. 10881 Can for cross hole countersinks



### Countersink sharpening device SVR 20

- Item No. 10875** incl. collet 10 mm



### Collet set

- Item No. 14348** for SVR 20 (Ø 6, 8, 12 mm)



### Grinding wheel dresser with rotating diamond

- Item No. 10908** only for corundum grinding wheels

**Item No. 12385** Adaptor cable 230 V Schuko / 400 V CEE

**Item No. 10883** Retrofit sharpening center with diamond cup-wheel