



## Parts List

|    | Pace Part # | Description                        | Quantity Per Machine | Pace Part # | Description                   | Quantity Per Machine |
|----|-------------|------------------------------------|----------------------|-------------|-------------------------------|----------------------|
| 1  | 8110        | Mounting Plate                     | 1                    | 51          |                               |                      |
| 2  | 8111        | Lock Hub                           | 1                    | 52          |                               |                      |
| 3  | 8112        | Chuck Housing-Back Half            | 1                    | 53          |                               |                      |
| 4  | 8113        | Cam Followers                      | 2                    | 54          |                               |                      |
| 5  | 8114        | Chuck Scroll Plate                 | 1                    | 55          |                               | <b>Hardware</b>      |
| 6  | 8115        | Chuck Jaw Slide                    | 2                    | 56          | 3/8-16 x 1" SHCS              | 6                    |
| 7  | 8116        | Chuck Face                         | 1                    | 57          | 5/16-18 x 1 1/4" FHCS         | 2                    |
| 8  | 8117        | Box Jaw                            | 2                    | 58          | 1/2 x 3/4 Shoulder Bolt       | 4                    |
| 9  | 8118        | Stationary Pipe Clamp Jaw          | 1                    | 59          | 1/4-20 x 1 1/2" SHCS          | 6                    |
| 10 | 8119        | Gibbs                              | 3                    | 60          | 1/4-20 x 1 1/4" SHCS          | 2                    |
| 11 | 8120        | Gibb - Size Control                | 1                    | 61          | 5/16-18 x 1/2" SHCS           | 2                    |
| 12 | 8121        | Bracket-Stationary Jaw             | 1                    | 62          | 1/4-20 x 1" SHCS              | 12                   |
| 13 | 8122        | Knurled Lock Ring                  | 1                    | 63          | 5/16-18 x 1" SHCS             | 6                    |
| 14 | 8123        | Adjustment Screw                   | 1                    | 64          | 1/2-13 x 1 1/4" HHCS          | 2                    |
| 15 | 8124        | Hand Knob                          | 1                    | 65          | 1/2" Lockwasher               | 6                    |
| 16 | 8125        | Moveable Clamp Jaw                 | 1                    | 66          | 1/8 x 1 1/4" Roll Pin         | 1                    |
| 17 | 8126        | 1/2"-3/4" Pipe Inserts             | 2                    | 67          | 1/2-13 x 1 1/4" HHCS          | 1                    |
| 18 | 8127        | Air Cylinder Adaptor               | 1                    | 68          | 1/2" Flat Washer              | 1                    |
| 19 | 8128        | Air Cylinder Mounting Bracket      | 1                    | 69          | 1/4-20 x 1/2 BHCS             | 4                    |
| 20 | 8129        | Left Jaw Guard                     | 1                    | 70          | 1/2-13 x 1 1/2" HHCS          | 4                    |
| 21 | 8130        | Right Jaw Guard-w/window           | 1                    | 71          | 1/4-20 x 3/4" FHCS            | 4                    |
| 22 | 8131        | Pipe Support                       | 1                    | 72          | 1/4" Lockwasher               | 4                    |
| 23 | 8132        | Air Cylinder                       | 1                    | 73          | 1/4-20 Hex Nut                | 4                    |
| 24 | 8133        | Filter-Lubricator-Regulator        | 1                    | 74          | 8-32 x 1/4" Ph Pan Head       | 22                   |
| 25 | 8134        | Electrical Control Panel           | 8                    | 75          | 10-32 x 1/2" Ph Pan Head      | 3                    |
| 26 | 8135        | Pressure Gage                      | 1                    | 76          | 1/2-13 1" HHCS                | 1                    |
| 27 | 8136        | Size Control Valve                 | 1                    | 77          | 1"-14 Hex Jam Nut             | 1                    |
| 27 | 8156        | Size Control Valve (High Pressure) | Opt.                 | 78          | 3/8-24 x 3/8" Dog Set Screw   | 1                    |
| 28 | 8137        | Start Button                       | 1                    | 79          | 3/8-24 Hex Nut                | 1                    |
| 29 | 8138        | Stop Button                        | 1                    | 80          | 5/16-18 / 5/16-24 Stud        | 2                    |
| 30 | 8139        | Cycle Start Button                 | 1                    | 81          | 5/16-24 Top Lock Nut          | 2                    |
| 31 | 8140        | Air Flow Control                   | 1                    | 82          | #2 x 1/4" Type U-Drive Screws | 2                    |
| 32 | 8141        | Pressure Switch                    | 1                    | 83          | Name Plate                    | 1                    |
| 33 | 5300        | Air Foot Switch                    | 1                    | 84          |                               |                      |
| 34 | 5303        | Air Switch Replacement Valve       | 1                    | 85          |                               |                      |
| 35 | 8142        | Hose-Clamp 36"                     | 1                    | 86          |                               |                      |
| 36 | 8143        | Hose-Pressure 32"                  | 1                    | 87          |                               |                      |
| 37 | 8144        | Hose-Unclamp 40"                   | 1                    | 88          |                               |                      |
| 38 | 8145        | Base Cabinet                       | 1                    | 89          |                               |                      |
| 39 | 8146        | Gear Box Cover                     | 1                    | 90          |                               |                      |
| 40 | 8147        | Gear Box                           | 1                    | 91          |                               |                      |
| 41 | 8148        | Clutch Assembly                    | 1                    | 92          |                               |                      |
| 42 | 8149        | Clutch Disc                        |                      | 93          |                               |                      |
| 43 | 4138        | Motor                              | 1                    | 94          |                               |                      |
| 44 | 8150        | Air Solenoid                       | 1                    | 95          |                               |                      |
| 45 | 8151        | Chuck Safety Guard                 | 1                    | 96          |                               |                      |
| 46 | 8152        | Fiitting Size Clamp                | 1                    | 97          |                               |                      |
| 47 | 8153        | Front & Rear Panels                | 2                    | 98          |                               |                      |
| 48 | 8157        | Hose Clamp-cyl pipe clamp 7 1/2"   | 1                    | 99          |                               |                      |
| 49 | 8158        | Hose Unclamp-cyl pipe clamp 5 1/2" | 1                    | 100         |                               |                      |
| 50 |             |                                    |                      |             | Friction Facing Kit (930272)  | 1                    |

